

## MAHARASHTRA POLLUTION CONTROL BOARD

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RED/L.S.I (R60)  
No:- Format1.0/CAC/UAN No.MPCB-  
CONSENT-0000122091/CE 2112001308

Date: 23/12/2021

To,  
NATURAL SUGAR AND ALLIED INDUSTRIES LTD.,  
290, SAINAGAR, RANJANI,  
Tal. - Kallam, Dist. - Osmanabad.



Your Service is Our Duty

**Sub: Consent to Establish Expansion for 90 KLPD molasses base distillery Unit, under RED category.**

**Ref:** 1. Earlier consent granted vide no. Format1.0/CAC/UAN No.MPCB-  
CONSENT-0000111010/CO-2108001221 dated 20.08.2021.  
2. Minutes of 8th CAC meeting held on 03.12.2021.

Your application No.MPCB-CONSENT-0000122091 Dated 21.09.2021

For: Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent to establish is granted for a period up to commissioning of the unit or up to 5 year whichever is earlier.
2. The capital investment of the project is Rs.11.6 Crs. (As per C.A Certificate submitted by industry Existing-Rs. 50.3212 Crs + Expansion/Increase in C.I. - Rs. 11.6 Crs.)
3. Consent is valid for the manufacture of:

| Sr No       | Product                    | Maximum Quantity | UOM    |
|-------------|----------------------------|------------------|--------|
| Products    |                            |                  |        |
| 1           | ABSOLUTE ALCOHOL / ETHANOL | 4500             | KL/M   |
| 2           | FUSEL OIL                  | 180              | KL/M   |
| By Products |                            |                  |        |
| 3           | CO2 (By-product)           | 78               | MT/Day |

4. **Conditions under Water (P&CP), 1974 Act for discharge of effluent:**

| Sr No | Description       | Permitted (in CMD) | Standards to      | Disposal Path  |
|-------|-------------------|--------------------|-------------------|--|
| 1.    | Trade effluent    | 720                | As per Schedule-I | Bio-methanation followed by MEE followed by Incineration Boiler. |
| 2.    | Domestic effluent | 7                  | As per Schedule-I | On land for gardening.   |

5. **Conditions under Air (P& CP) Act, 1981 for air emissions:**

| Sr No. | Stack No. | Description of stack / source | Number of Stack | Standards to be achieved |
|--------|-----------|-------------------------------|-----------------|--------------------------|
| NA     |           |                               |                 |                          |

6. **Non-Hazardous Wastes:**

| Sr No | Type of Waste | Quantity | UoM  | Treatment         | Disposal                      |
|-------|---------------|----------|------|-------------------|-------------------------------|
| 1     | YEAST SLUDGE  | 600      | MT/M | Incineration      | BURNT IN INCINERATION BOILER  |
| 2     | BOILER ASH    | 780      | MT/M | Sale              | SUPPLY TO BRICK MANUFACTURING |
| 3     | CPU SLUDGE    | 23       | MT/M | DRY IN DRYING BED | USE AS A MANURE               |

7. **Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:**

| Sr No | Category No./ Type | Quantity | UoM | Treatment | Disposal |
|-------|--------------------|----------|-----|-----------|----------|
| NA    |                    |          |     |           |          |

8. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
10. The applicant should not take any effective steps for implementation of the project before obtaining Environmental Clearance as per EIA Notification 2006 and amendments thereto. As per Para 2 of EIA notification dated- 14.09.2006, the effective steps include starting of any construction work or preparation of land by the project management. However as clarified by the MoEF vide office memorandum no. J-1103/41/2006-IA.II(I); Dated- 19/08/2010, fencing of the site to protect it from getting encroached and construction of temporary shed(s) for the guard(s) & acquisition of land not be treated as an effective step.
11. This consent is issued pursuant to the decision of the 8th Consent Appraisal Committee Meeting held on 03./12/2021.
12. Industry shall install online continuous monitoring system as per CPCB guidelines & data to be transmitted directly from Data Logger to Board server .
13. The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/Activity. (Establish)
14. The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/Activity. (Establish)

Maharashtra Pollution Control Board  
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15. PP shall not take any effective steps prior to obtaining Environment Clearance.
16. PP shall install Bio-methanation followed by MEE followed by Incineration Boto achieve Zero Liquid Discharge of spent wash.
17. PP shall obtain permission from CGWA/Irrigation Department for use of ground water/Surface water before 1st operate of Expansion.
18. PP shall submit Bank Guarantee of Rs. 25 lakh towards compliance of consent conditions.

For and on behalf of the  
Maharashtra Pollution Control Board.

  
(Ashok Shingare IAS),  
Member Secretary

**Received Consent fee of -**

| Sr.No | Amount(Rs.) | Transaction/DR.No. | Date       | Transaction Type |
|-------|-------------|--------------------|------------|------------------|
| 1     | 50000.00    | TXN2109001731      | 24/09/2021 | Online Payment   |

**Copy to:**

1. Regional Officer, MPCB, Aurangabad and Sub-Regional Officer, MPCB, Latur  
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Sion, Mumbai
3. CAC-CC desk - for record & website updation.





**SCHEDULE-I**

**Terms & conditions for compliance of Water Pollution Control:**

**1. Conditions for Trade effluent:**

- A) As per your application, you have proposed to provide comprehensive treatment for volume reduction consisting of Bio-methanation followed by Multiple Effect Evaporator followed by incineration boiler. The spent wash shall be evaporated in MEE & concentrated spent wash will be incinerated in boiler.
- B) Industry shall provide CPU for recycle/reuse of treated effluent.
- C) Industry shall install Online Continuous Emission Monitoring System (OCEMS) before 1st Operate and shall transmit Online Continuous Emission Monitoring System (OCEMS) data to Board's Server directly from data logger without any intermediate server.

**2. Conditions for Sewage/ Domestic effluent:**

- i. You shall provide sewage treatment plant for the treatment of CMD sewage generation due to expansion and provide including disinfection facility.
- ii. The industry shall operate sewage treatment system to treat the sewage/ domestic effluent so as to achieve the standards as prescribed by the board/under EP Act, 1986 and rules made thereunder from time to time whichever is stringent.

| Sr.No | Parameter | Concentration not to exceed(in mg/l except for pH) |
|-------|-----------|--|
| 1.    | pH        | 6.5-9.0  |
| 2.    | BOD       | 30   |
| 3.    | TSS       | 100  |

- iii. Treated sewage shall be used on land for gardening/ irrigation by achieving above prescribed standards.

- 5. The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters and other provisions as contained in the said act:

| Sr. No. | Purpose for water consumed   | Water consumption quantity (CMD) |
|---------|--|----------------------------------|
| 1.      | Industrial Cooling, spraying in mine pits or boiler feed                                       | 130.00                           |
| 2.      | Domestic purpose   | 8.00                             |
| 3.      | Processing whereby water gets polluted & pollutants are easily biodegradable                   | 900.00                           |
| 4.      | Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic | 0.00                             |
| 5.      | Gardening  | 0                                |

- 6. The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance.



**SCHEDULE-II**

**Terms & conditions for compliance of Air Pollution Control:**

- As per your application, you have proposed to provide the Air pollution control (APC) system and also to erect following stack (s) to observe the following fuel pattern:

| Stack No. | Stack Attached To | APC System | Height in Mtrs. | Type of Fuel | Quantity & UoM | S% SO <sub>2</sub> |    |
|-----------|-------------------|------------|-----------------|--------------|----------------|--------------------|----|
| NA        | NA                | NA         | 0               | NA           | 0 --NA--       | --                 | -- |

- Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.
- The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

|                    |               |            |
|--------------------|---------------|------------|
| Particulate matter | Not to exceed | 150 mg/Nm3 |
|--------------------|---------------|------------|

- Storage of raw materials, coal etc. shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.
- The industry shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office MPCB.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
- Industry shall provide Online Continuous Emission Monitoring System (OCEMS) i.e. flow meter and night vision camera to ensure the Zero Liquid Discharge (ZLD) of spent wash and OCEMS for Boiler stack for PM parameter.

**SCHEDULE-III**

**Details of Bank Guarantees:**

| Sr. No. | Consent (C2E/C2O/C2R) | Amt of BG Imposed | Submission Period | Purpose of BG                             | Compliance Period | Validity Date     |
|---------|-----------------------|-------------------|-------------------|---|-------------------|-------------------|
| 1       | C to E                | 2500000           | 15 days           | Towards compliance of consent conditions. | up to 1st operate | up to 1st operate |

**BG Forfeiture History**

| Srno. | Consent (C2E/C2O/C2R) | Amount of BG Imposed | Submission Period | Purpose of BG | Amount of BG Forfeiture | Reason of BG Forfeiture |
|-------|-----------------------|----------------------|-------------------|---------------|-------------------------|-------------------------|
| NA    |                       |                      |                   |               |                         |                         |



**BG Return details**

| <b>Srno.</b> | <b>Consent (C2E/C2O/C2R)</b> | <b>BG imposed</b> | <b>Purpose of BG</b> | <b>Amount of BG Returned</b> |
|--------------|------------------------------|-------------------|----------------------|------------------------------|
|              |                              | NA                |                      |                              |

**SCHEDULE-IV  
General Conditions:**

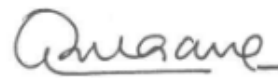
1. The Energy source for lighting purpose shall preferably be LED based
2. The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
3. Conditions for D.G. Set
  - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
4. The applicant shall maintain good housekeeping.
5. The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
6. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
7. The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
8. The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
9. The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
10. The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.



11. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
12. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
13. The PP shall provide personal protection equipment as per norms of Factory Act
14. Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
18. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
19. Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website ([www.mpcb.gov.in](http://www.mpcb.gov.in)).
20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
21. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
22. The industry should not cause any nuisance in surrounding area.
23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
24. The industry shall create the Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.

25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
26. The industry should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th June of every year.
27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
30. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
31. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
32. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

For and on behalf of the  
Maharashtra Pollution Control Board.



(Ashok Shingare IAS),  
Member Secretary